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|--|---|-----------------------------------|---------------------------|----------------|
|  AP 1995 Aerographic Papers | FIBER DRUM PACKING FOR AP VCI MASTER BATCH Factory Address: E-40, MIDC , HINGNA ROAD, NAGPUR – 440023, MH , INDIA Italy Office: Via M.A. Colonna 42, 20149, Milano | | | |
| | DEPARTMENT:- | QUALITY CONTROL | | |
| | Packaging Material Specification And Method of Analysis | | | |
| Product Name : Fiber Drum 50 KG Capacity | | | | |
| Product Code: PM-010 | | | | |
| Email address: parth@aerographicpapers.com v.denegri@vincenzodenegri.it | | Issue No :-01 Revision No :-01 | Issued Date 01.02.2022 | Page No. 1 / 2 |

SPECIFICATION

| Sr.No. | Test | Specification |
|--------|--|---|
| 01 | Description | Brown color top open cut drum, with fiber lid and metallic rim. |
| 02 | Weight of Drum (Average of 5 Drum) | 3.200 ± 0.2 Kgs. |
| 03 | Height (Average of 5 Drum) | 59.5 ± 5 cm |
| 04 | Average Widths | 39.0 ± 2.0 cm. |
| 05 | Average Weight of 5 Metallic/HDPE Rims | 0.275 ± 0.1 Kgs. |
| 06 | Average Weight of 5 Lids | 0.500 ± 0.15 Kgs. |

Test Method

1. Description

Brown colour top open cut drum, with fiber lid and metallic rim.

2. Weight of Drum

Weigh out 05 drums on digital weighing balance.

| ---- | Prepared By | Reviewed By | Approved By |
|--------------------|-------------|-------------|-------------|
| Name | | | |
| Designation | Q.C.Officer | Q.C.Officer | Head QA /QC |
| Signature | | | |
| Date | | | |

3. Height of the Drum

Height of the Fiber drums is measured externally from bottom to top using stainless steel measuring Scale.

4. Width

Measure the diameter by using stainless steel Scale.

5. Average weight of 05 metallic rim

Weigh out 05 metallic rim on digital weighing balance.

6. Average weight of 05 Lid

Weigh out 05 Lid on digital weighing balance.

| ---- | Prepared By | Reviewed By | Approved By |
|--------------------|-------------|-------------|-------------|
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